

Garant

Indexable insert for turning TNMG 160408, for medium machining, Grade: HB7120-1

**Order data**

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|--------------|-----------------|
| Order number | 251544 HB7120-1 |
| GTIN | 4045197820068 |
| Item class | 21G |

Technical description

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|--------------------------------------|------------------------------------|
| Grade | HB7120-1 |
| Chip breaker | VM |
| Cutting speed v_c main application | 80 - 260 m/min |
| Corner radius | 0.8 mm |
| Feed f | 0.2 - 0.5 mm/rev. |
| Cutting depth a_p | 0.5 - 5 mm |
| Main application | M |
| Cutting conditions | continuous |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| ISO code indexable insert | TNMG 160408 |

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|---------------------------|------------------------------|
| Number of changes/inserts | 6 |
| Tolerance | M |
| Type of product | Indexable insert for turning |